



# SAFETY DATA SHEET

Issue Date 11-Aug-2016

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Version 1

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

### Product identifier

**Product Name** Titanium Brazing Alloy B

### Other means of identification

**Product Code** PM020

**Synonyms** Titanium brazing alloy: Ti Braze Alloy, Ti-15-15, Ti-15-25

### Recommended use of the chemical and restrictions on use

**Recommended Use** Brazing.

**Uses advised against**

### Details of the supplier of the safety data sheet

#### **Manufacturer Address**

ATI, 1000 Six PPG Place, Pittsburgh, PA  
15222 USA

#### **Emergency telephone number**

**Emergency Telephone** Chemtrec: 1-800-424-9300

## 2. HAZARDS IDENTIFICATION

### Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Skin sensitization	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1
Chronic aquatic toxicity	Category 3

### Label elements

#### Emergency Overview

#### Danger

#### Hazard statements

Harmful if swallowed

Suspected of causing cancer

Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled

May cause an allergic skin reaction

Harmful to aquatic life with long lasting effects



<b>Appearance</b> Powder	<b>Physical state</b> Solid	<b>Odor</b> Odorless
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**Precautionary Statements - Prevention**

Do not handle until all safety precautions have been read and understood  
 Use personal protective equipment as required  
 Wear protective gloves/protective clothing  
 Wash hands thoroughly after handling  
 Do not eat, drink or smoke when using this product  
 Avoid breathing dust/fume  
 Avoid release to the environment

If skin irritation or rash occurs: Get medical advice/attention  
 Wash contaminated clothing before reuse  
 IF ON SKIN: Wash with plenty of soap and water  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell  
 Collect spillage

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Zinc, copper, magnesium, or cadmium fumes may cause metal fumes fever; Titanium dioxide an IARC Group 2B carcinogen.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Synonyms** Titanium brazing alloy: Ti Braze Alloy, Ti-15-15, Ti-15-25.

Chemical Name	CAS No.	Weight-%
Titanium	7440-32-6	60 - 90
Nickel	7440-02-0	5 - 30
Copper	7440-50-8	5 - 20

### 4. FIRST AID MEASURES

**First aid measures**

**Eye contact** In the case of particles coming in contact with eyes during processing, treat as with any foreign object.

**Skin Contact** Wash off immediately with soap and plenty of water. In the case of skin allergic reactions see a physician.

**Inhalation** If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.

**Ingestion** IF SWALLOWED. Call a POISON CENTER or doctor/physician if you feel unwell.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** May cause allergic skin reaction. May cause acute gastrointestinal effects if swallowed.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

## 5. FIRE-FIGHTING MEASURES

### Suitable extinguishing media

Isolate large fires and allow to burn out. Smother small fires with salt (NaCl) or class D dry powder fire extinguisher.

**Unsuitable extinguishing media** Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material.

### Specific hazards arising from the chemical

Intense heat. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

**Hazardous combustion products** Titanium dioxide an IARC Group 2B carcinogen. Zinc, copper, magnesium, or cadmium fumes may cause metal fumes fever.

### Explosion data

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

### Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH approved (or equivalent) respirator and full protective gear.

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Use personal protective equipment as required.

**For emergency responders** Use personal protective equipment as required.

### Environmental precautions

**Environmental precautions** Collect spillage to prevent release to the environment.

### Methods and material for containment and cleaning up

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Sweep or shovel material into dry containers. Avoid creating uncontrolled dust.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Advice on safe handling** Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

### Conditions for safe storage, including any incompatibilities

**Storage Conditions** Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

**Incompatible materials** Dissolves in hydrofluoric acid. Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following. Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

#### Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL
Titanium 7440-32-6	-	-
Nickel 7440-02-0	TWA: 1.5 mg/m <sup>3</sup> inhalable fraction	TWA: 1 mg/m <sup>3</sup>
Copper 7440-50-8	TWA: 0.2 mg/m <sup>3</sup> fume TWA: 1 mg/m <sup>3</sup> Cu dust and mist	TWA: 0.1 mg/m <sup>3</sup> fume TWA: 1 mg/m <sup>3</sup> dust and mist

### Appropriate engineering controls

**Engineering Controls**                      Avoid generation of uncontrolled particles.

### Individual protection measures, such as personal protective equipment

- Eye/face protection**                      When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.
- Skin and body protection**                Fire/flame resistant/retardant clothing may be appropriate during hot work with the product. Wear protective gloves.
- Respiratory protection**                    When particulates are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

**General Hygiene Considerations**        Handle in accordance with good industrial hygiene and safety practice.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Physical state</b>	Solid	<b>Odor</b>	Odorless
<b>Appearance</b>	Powder	<b>Odor threshold</b>	Not applicable
<b>Color</b>	metallic, Grey or silver		
<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks • Method</u></b>	
<b>pH</b>	-		
<b>Melting point/freezing point</b>	870 °C / 1600 °F		
<b>Boiling point / boiling range</b>	-		
<b>Flash point</b>	-		
<b>Evaporation rate</b>	-	Not applicable	
<b>Flammability (solid, gas)</b>	-	Not flammable in the form of this product as distributed, flammable as finely divided particles or pieces resulting from processing of this product	
<b>Flammability Limit in Air</b>			
<b>Upper flammability limit:</b>	-		
<b>Lower flammability limit:</b>	-		
<b>Vapor pressure</b>	-	Not applicable	
<b>Vapor density</b>	-	Not applicable	
<b>Specific Gravity</b>	6.1		
<b>Water solubility</b>	Insoluble		
<b>Solubility in other solvents</b>	-	Not applicable	
<b>Partition coefficient</b>	-	Not applicable	
<b>Autoignition temperature</b>	-	Not applicable	

Decomposition temperature	-	Not applicable
Kinematic viscosity	-	Not applicable
Dynamic viscosity	-	Not applicable
Explosive properties	Not applicable	
Oxidizing properties	Not applicable	

**Other Information**

Softening point	-
Molecular weight	-
VOC Content (%)	Not applicable
Density	-
Bulk density	-

## 10. STABILITY AND REACTIVITY

**Reactivity**

Not applicable

**Chemical stability**

Stable under normal conditions.

**Possibility of Hazardous Reactions**

None under normal processing.

**Hazardous polymerization**      Hazardous polymerization does not occur.

**Conditions to avoid**

Dust formation and dust accumulation.

**Incompatible materials**

Dissolves in hydrofluoric acid. Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following. Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

**Hazardous Decomposition Products**

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Titanium dioxide an IARC Group 2B carcinogen.

## 11. TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure****Product Information**

<b>Inhalation</b>	Suspected of causing cancer if inhaled. Causes damage to the respiratory tract through prolonged or repeated exposure if inhaled.
<b>Eye contact</b>	Product not classified.
<b>Skin Contact</b>	Nickel or Cobalt containing alloys may cause sensitization by skin contact.
<b>Ingestion</b>	Harmful if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Titanium 7440-32-6	> 5000 mg/kg bw	-	-
Nickel 7440-02-0	> 9000 mg/kg bw	-	> 10.2 mg/L
Copper 7440-50-8	481 mg/kg bw	>2000 mg/kg bw	>5.11 mg/L

**Information on toxicological effects**

**Symptoms** May cause acute gastrointestinal effects if swallowed. Nickel or Cobalt containing alloys may cause sensitization by skin contact.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Acute toxicity** Harmful if swallowed.  
**Skin corrosion/irritation** Product not classified.  
**Serious eye damage/eye irritation** Product not classified.  
**Sensitization** Nickel or Cobalt containing alloys may cause sensitization by skin contact.  
**Germ cell mutagenicity** Product not classified.  
**Carcinogenicity** May cause cancer by inhalation.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0		Group 1 Group 2B	Known Reasonably Anticipated	X

**Reproductive toxicity** Product not classified.  
**STOT - single exposure** Product not classified.  
**STOT - repeated exposure** Causes disorder and damage to the: Respiratory System.  
**Aspiration hazard** Product not classified.

**12. ECOLOGICAL INFORMATION**

This product contains a chemical which is listed as a severe marine pollutant according to DOT.

**Ecotoxicity**

This product as shipped is classified for aquatic chronic toxicity

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Titanium 7440-32-6	The 72 h EC50 of titanium dioxide to Pseudokirchnerella subcapitata was 61 mg of TiO <sub>2</sub> /L.	The 96 h LC50 of titanium dioxide to Cyprinodon variegatus was greater than 10,000 mg of TiO <sub>2</sub> /L. The 96 h LC50 of titanium dioxide to Pimephales promelas was greater than 1,000 mg of TiO <sub>2</sub> /L.	The 3 h EC50 of titanium dioxide for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of titanium dioxide to Daphnia Magna was greater than 1000 mg of TiO <sub>2</sub> /L.
Nickel 7440-02-0	NOEC/EC10 values range from 12.3 µg/l for Scenedesmus accuminatus to 425 µg/l for Pseudokirchneriella subcapitata.	The 96h LC50s values range from 0.4 mg Ni/L for Pimephales promelas to 320 mg Ni/L for Brachydanio rerio.	The 30 min EC50 of nickel for activated sludge was 33 mg Ni/L.	The 48h LC50s values range from 0.013 mg Ni/L for Ceriodaphnia dubia to 4970 mg Ni/L for Daphnia magna.
Copper 7440-50-8	The 72 h EC50 values of copper chloride to Pseudokirchneriella subcapitata ranged between 30 µg/L (pH 7.02, hardness 250 mg/L CaCO <sub>3</sub> , DOC 1.95 mg/L) and 824 µg/L (pH 6.22, hardness 100 mg/L CaCO <sub>3</sub> , DOC 15.8 mg/L).	The 96-hr LC50 for Pimephales promelas exposed to Copper sulfate ranged from 256.2 to 38.4 µg/L with water hardness increasing from 45 to 255.7 mg/L.	The 24 h NOEC of copper chloride for activated sludge ranged from 0.32 to 0.64 mg of Cu/L.	The 48 h LC50 values for Daphnia magna exposed to copper in natural water ranged between 33.8 µg/L (pH 6.1, hardness 12.4 mg/L CaCO <sub>3</sub> , DOC 2.34 mg/L) and 792 µg/L (pH 7.35, hardness 139.7 mg/L CaCO <sub>3</sub> , DOC 22.8 mg/L).

**Persistence and degradability****Bioaccumulation**

Other adverse effects**13. DISPOSAL CONSIDERATIONS**Waste treatment methods

<b>Disposal of wastes</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.
<b>Contaminated packaging</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.

This product contains one or more substances that are listed with the State of California as a hazardous waste.

**14. TRANSPORT INFORMATION**

<b>DOT</b>	Regulated per 49 CFR, if quantity in an individual package equals or exceeds the reportable quantity(RQ) of 5000 pounds of chromium, 5000 pounds of copper, 100 pounds of nickel UN/ID No. 3077 Environmentally hazardous substance, solid, n.o.s. (nickel alloy powder), RQ
<b>Proper shipping name</b>	RQ
<b>Hazard Class</b>	9
<b>Packing Group</b>	III
<b>Reportable Quantity (RQ)</b>	"(RQ)", if quantity with particles smaller than 100 micrometers (0.004 inches) in an individual package equals or exceeds the Reportable Quantity (RQ) of 5000 pounds of copper or 100 pounds of nickel.
<b>Special Provisions</b>	8, 146, 335, A112, B54, B120, IB8, IP3, N20, N91, T1, TP33
<b>Marine pollutant</b>	This product contains a chemical which is listed as a severe marine pollutant according to DOT.
<b>Description</b>	Severe Marine Pollutant: Copper metal powder
<b>Emergency Response Guide Number</b>	Guide No. 171, except for FIRE follow Guide No. 170

**15. REGULATORY INFORMATION**International Inventories

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies

Legend:

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical

or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Nickel - 7440-02-0	7440-02-0	5 - 30	0.1
Copper - 7440-50-8	7440-50-8	5 - 20	1.0

#### SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

#### CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel 7440-02-0		X	X	
Copper 7440-50-8		X	X	

#### CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs
Nickel 7440-02-0	100 lb
Copper 7440-50-8	5000 lb

#### US State Regulations

##### California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Nickel - 7440-02-0	Carcinogen

#### U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Titanium 7440-32-6	X		
Nickel 7440-02-0	X	X	X
Copper 7440-50-8	X	X	X

#### U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

### 16. OTHER INFORMATION

**NFPA** Health hazards 1 Flammability 0 Instability 0 Physical and Chemical Properties -

**HMIS** Health hazards 2\* Flammability 1 Physical hazards 0 Personal protection X  
Chronic Hazard Star Legend \* = Chronic Health Hazard

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**Revision Note**

Updated to comply with GHS

**Note:**

The information provided in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of Safety Data Sheet**

**Additional information available from:** Safety data sheets and labels available at [ATImetals.com](http://ATImetals.com)