



Zertifikat-Nr.: 50081/1

CERTIFICATE In accordance with the requirements of the Pressure Equipment

Directive 2014/68/EU, Annex I, 4.3 and AD 2000-Merkblatt W0.

ZERTIFIKAT In Übereinstimmung mit den Anforderungen der Druckgeräterichtlinie DGR 2014/68/EU, Anhang I, 4.3 und AD 2000-Merkblatt W0.

This is to certify that the Quality Assurance System of
Hiermit wird bescheinigt, dass das Qualitätssicherungssystem des Unternehmens

ATI ZKM FORGING Sp. Z o.o.
37-450 Stalowa Wola
Poland/Polen

has been examined and undergone a
durch LR Deutschland GmbH bewertet und einer

Specific Assessment for Materials
Werkstoffspezifischen Bewertung

by LR Deutschland GmbH and evidence of fulfilment of the requirements
of the above directive has been provided for the
unterzogen wurde und den Nachweis über die Erfüllung der Forderungen
der Druckgeräterichtlinie erbracht hat für die

Manufacture of Forgings.
Herstellung Schmiedestücken.

Details as per Annex I of this certificate.

Approval is subject to the continued maintenance of the quality system in
accordance with the requirements of the above mentioned Standards.

The fulfilment of the requirements of ISO 9001:2008 is confirmed in
Certificate No. BVQA PL007020/P valid until 14.09.2018.

Einzelheiten siehe Anhang I dieses Zertifikates.

Die Zulassung gilt unter der Voraussetzung, dass das Qualitätssystem fortlaufend
Aufrechterhalten wird und die Forderungen obiger Richtlinie erfüllt.

Die Erfüllung der Erfordernisse der ISO 9001:2008 sind bestätigt durch das
Zertifikat Nr. BVQA PL007020/P gültig bis 14.09.2017.

Initial Approval:
Erstmalige Zulassung/

15. November 2002

Certificate Expiry Date:
Zertifikatsgültigkeit bis:

14 September 2018

Lloyd's Register Deutschland GmbH Kenn-Nr. 0525 / Lloyd's Register Deutschland GmbH Ident-No. 0525

Hamburg, 21. June 2017

Ort und Datum
Place and Date

W. Kleinhempel

Name, Unterschrift, Zertifizierer
Name, Signature, Certifier

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ANNEX I of CERTIFICATE No. 50081/1 dated 21st June 2017

ANHANG I zu ZERTIFIKAT Nr. 50081/1 vom 21. Juni 2017

Technical File Content:

Liste technischer Unterlagen:

No.	Grade of steel	Standard / Specification	Heat treatment	Product
1	S235J2G3, S235JRG2, S355J2G3	EN 10250-2 AD 2000 W9 AD 2000 W13	N	Drop forgings, among them flanges from 0,5 – 300 kg
2	P250GH / C22.8, P235GH	EN 10273 AD 2000 W9 AD 2000 W13 TRD 107 VdTUF 350/3	N	
3	P355GH	EN 10273 AD 2000 W9	N	
4	P245GH, P280GH, P305GH, 13CrMo4-5, 11CrMo9-10, 16Mo3	EN 10222-2 AD 2000 W13	N, NT or QT as per standard	
5	P285NH+QH, P355NH+QH1, P420NH+QH	EN 10222-4 AD 2000 W13	N or QT as per standard	
6	25CrMo4	EN 10083-3	QT	
7	4130*	According to customer specification No. 4002 AISI SAE 4130	N + Q + T	
8	4140*	ASTM A29/A29M According to customer specification No. M20128 According to customer specification No. M25004 According to customer specification No. M25070 NACE MR0175/ISO 15156 According to customer specification No. 4003 According to customer specification No. 4052 AISI SAE 4140	N + Q + T	
9	4340*	ASTM A29/A29M According to customer specification No. M20005 According to customer specification No. M25085	N + Q + T	
10	8640*	According to customer specification No. M25004 NACE MR0175/ISO 15156	N + Q + T	
11	P355NL1, P355NL2, P460NH	EN 10222-4 EN 10273 AD 2000 W10/13	N	
12	A350LF2	ASTM A350	N	

*Not included in AD 2000-Merkblatt.

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