



SAFETY DATA SHEET

Issue Date 12-Mar-2020

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Version 1

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name Tungsten-Copper Bars and Donuts

Other means of identification

Product Code SAC054

Synonyms Tungsten-Copper Bars and Donuts: Copper-Infiltrated Tungsten (Product # 712)

Recommended use of the chemical and restrictions on use

Recommended Use Alloy product manufacture.

Uses advised against

Details of the supplier of the safety data sheet

Manufacturer Address

ATI, 1000 Six PPG Place, Pittsburgh, PA
15222 USA

Emergency telephone number

Emergency Telephone Chemtrec: 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

This material is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral

Category 4

Label elements

Emergency Overview

Warning

Hazard statements

Harmful if swallowed



Appearance Various massive product forms

Physical state Solid

Odor Odorless

Precautionary Statements - Response

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated:

Zinc, copper, magnesium, or cadmium fumes may cause metal fume fever.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms Tungsten-Copper Bars and Donuts: Copper-Infiltrated Tungsten, (Product # 712).

Chemical Name	CAS No.	Weight-%
Tungsten	7440-33-7	90
Copper	7440-50-8	10

4. FIRST AID MEASURES

First aid measures

Eye contact In the case of particles coming in contact with eyes during processing, treat as with any foreign object.

Skin Contact None under normal use conditions.

Inhalation If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.

Ingestion Not an expected route of exposure.

Most important symptoms and effects, both acute and delayed

Symptoms May cause acute gastrointestinal effects if swallowed.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product. Isolate large fires and allow to burn out. Smother small fires with salt (NaCl) or class D dry powder fire extinguisher.

Unsuitable extinguishing media Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material.

Specific hazards arising from the chemical

Intense heat. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Hazardous combustion products Zinc, copper, magnesium, or cadmium fumes may cause metal fume fever.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required.

For emergency responders Use personal protective equipment as required.

Environmental precautions

Environmental precautions Not applicable to massive product.

Methods and material for containment and cleaning up

Methods for containment Not applicable to massive product.

Methods for cleaning up Not applicable to massive product.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep chips, turnings, dust, and other small particles away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Dissolves in hydrofluoric acid.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Chemical Name	ACGIH TLV	OSHA PEL
Tungsten 7440-33-7	STEL: 10 mg/m ³ STEL: 10 mg/m ³ W TWA: 5 mg/m ³ TWA: 5 mg/m ³ W	(vacated) STEL: 10 mg/m ³ (vacated) STEL: 10 mg/m ³ W
Copper 7440-50-8	TWA: 0.2 mg/m ³ fume TWA: 1 mg/m ³ Cu dust and mist	TWA: 0.1 mg/m ³ fume TWA: 1 mg/m ³ dust and mist

Appropriate engineering controls

Engineering Controls Avoid generation of uncontrolled particles.

Individual protection measures, such as personal protective equipment

Eye/face protection When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.

Skin and body protection Fire/flame resistant/retardant clothing may be appropriate during hot work with the product. Cut-resistant gloves and/or protective clothing may be appropriate when sharp surfaces are present.

Respiratory protection

When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid	Odor	Odorless
Appearance	Various massive product forms	Odor threshold	Not applicable
Color	Copper		
<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>	
pH	-	Not applicable	
Melting point / freezing point	-		
Boiling point / boiling range	-		
Flash point	-		
Evaporation rate	-	Not applicable	
Flammability (solid, gas)	-	Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product	
Flammability Limit in Air			
Upper flammability limit:	-		
Lower flammability limit:	-		
Vapor pressure	-	Not applicable	
Vapor density	-	Not applicable	
Specific Gravity	17.12		
Water solubility	Insoluble		
Solubility in other solvents	-		
Partition coefficient	-	Not applicable	
Autoignition temperature	-	Not applicable	
Decomposition temperature	-	Not applicable	
Kinematic viscosity	-	Not applicable	
Dynamic viscosity	-	Not applicable	
Explosive properties	Not applicable		
Oxidizing properties	Not applicable		
<u>Other Information</u>			
Softening point	-		
Molecular weight	-		
VOC Content (%)	Not applicable		
Density	-		
Bulk density	1070 lb/ft ³		

10. STABILITY AND REACTIVITY

Reactivity

Not applicable

Chemical stability

Stable under normal conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous polymerization

Hazardous polymerization does not occur.

Conditions to avoid

Dust formation and dust accumulation.

Incompatible materials

Dissolves in hydrofluoric acid.

Hazardous Decomposition Products

Not applicable.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Product Information**

Inhalation	Not an expected route of exposure for product in massive form.
Eye contact	Not an expected route of exposure for product in massive form.
Skin Contact	Product not classified.
Ingestion	Not an expected route of exposure for product in massive form.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Tungsten 7440-33-7	> 2000 mg/kg bw	> 2000 mg/kg bw	> 5.4 mg/L
Copper 7440-50-8	481 mg/kg bw	>2000 mg/kg bw	>5.11 mg/L

Information on toxicological effects

Symptoms May cause acute gastrointestinal effects if swallowed.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Acute toxicity	Harmful if swallowed.
Skin corrosion/irritation	Product not classified.
Serious eye damage/eye irritation	Product not classified.
Sensitization	Product not classified.
Germ cell mutagenicity	Product not classified.
Carcinogenicity	Product not classified.

Reproductive toxicity	Product not classified.
STOT - single exposure	Product not classified.
STOT - repeated exposure	Product not classified.
Aspiration hazard	Product not classified.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

This product as shipped is not classified for aquatic toxicity.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Tungsten 7440-33-7	The 72 h EC50 of sodium tungstate to Pseudokirchnerella subcapitata was 31.0 mg of W/L.	The 96 h LC50 of sodium tungstate to Danio rerio was greater than 106 mg of W/L.	The 30 min EC50 of sodium tungstate for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of sodium tungstate to Daphnia magna was greater than 96 mg of W/L.

Copper 7440-50-8	The 72 h EC50 values of copper chloride to <i>Pseudokirchneriella subcapitata</i> ranged between 30 µg/L (pH 7.02, hardness 250 mg/L CaCO ₃ , DOC 1.95 mg/L) and 824 µg/L (pH 6.22, hardness 100 mg/L CaCO ₃ , DOC 15.8 mg/L).	The 96-hr LC50 for <i>Pimephales promelas</i> exposed to Copper sulfate ranged from 256.2 to 38.4 µg/L with water hardness increasing from 45 to 255.7 mg/L.	The 24 h NOEC of copper chloride for activated sludge ranged from 0.32 to 0.64 mg of Cu/L.	The 48 h LC50 values for <i>Daphnia magna</i> exposed to copper in natural water ranged between 33.8 µg/L (pH 6.1, hardness 12.4 mg/L CaCO ₃ , DOC 2.34 mg/L) and 792 µg/L (pH 7.35, hardness 139.7 mg/L CaCO ₃ , DOC 22.8 mg/L).
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Other adverse effects**13. DISPOSAL CONSIDERATIONS**Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging None anticipated.

14. TRANSPORT INFORMATION

DOT Not regulated

15. REGULATORY INFORMATIONInternational Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Copper - 7440-50-8	7440-50-8	10	1.0

SARA 311/312 Hazard Categories

Acute health hazard

Yes

Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Copper 7440-50-8		X	X	

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs
Copper 7440-50-8	5000 lb

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Tungsten 7440-33-7	X	X	X
Copper 7440-50-8	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA	Health hazards 1	Flammability 0	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 2	Flammability 0	Physical hazards 0	Personal protection X

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Revision Note

Updated to comply with GHS

Note:

The information provided in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

Additional information available from: Safety data sheets and labels available at ATImetals.com