



Flat Rolled Products

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Subject: US Melt /US Origin

ATI Flat Rolled Products' materials melted in the United States of America have a number of heat number formats.

In general, stainless steels and specialty metals have heat number formats of:

- six digit number beginning with "1", "2", "5", "7", "8", "9", "05", "06", "07", "08", or "09," or
- for material shipped prior to 2003, seven digit number beginning with a "3" or a "4."

These heats were melted, finished, and tested in the United States of America.

Remelted alloys have heat number formats of:

- Nine alphanumeric characters beginning with a "07" and ending with 2 digits, or
- eight or nine characters beginning with a "05," "06," "07," "5," "8," or "9", four more digits, then either "L", "M", "T", or hyphen (-), and ending with 1 or 2 digits.

These heat numbers are melted, finished, and tested in the United States of America.

Titanium material supplied can have heat number formats of.

- six alphanumeric characters beginning with "T,"
- six alphanumeric characters beginning with "EM", "UC", or "WC,"
- six alphanumeric characters ending with "EM", "UC", "HM", "T", "W", or "WC,"
- four alphanumeric characters beginning with "W,"
- seven alphanumeric characters beginning with a six digit number ending with "W," or
- seven alphanumeric characters beginning with "EM", "UC", or "WC."

All these heat numbers were melted, finished, and tested in the United States.

The heat number is listed on certificates of test for each piece of material. Please see the attached Domestic Melt Heat Numbers table for examples of the various heat number formats.

Any material identified with the heat numbers listed above complies with DFARS January 2010 Edition, Section 252.225-7008 and 252.225-7009, for Specialty Metals (Jul 2009).

If there are any questions about a particular heat number, please contact ATI Flat Rolled Products Quality Assurance Department.

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DOMESTIC MELT HEAT NUMBERS

	<i>Stainless Steels and Specialty Metals</i>	<i>Re-melted Alloys</i>	<i>Titanium</i>
<i>Heat Number Format Description</i>	<ul style="list-style-type: none"> • six digit number beginning with "1", "2", "5", "7", "8", "9", "05", "06", "07", "08", or "09" • Heats beginning with a "7" or "8" are melted in Brackenridge, PA. • Heats beginning with a "9" were melted in Midland, PA (idled). • Heats beginning with a "5" are melted in Latrobe, PA. • for material shipped prior to 2003, seven digit number beginning with a "3" or a "4." 	<ul style="list-style-type: none"> • Nine alphanumeric characters beginning with a "07" and ending with 2 digits, or • eight or nine characters beginning with a "05," "06," "07," "5," "8," or "9", four more digits, then either "L", "M", "T", or hyphen (-), and ending with 1 or 2 digits. 	<ul style="list-style-type: none"> • six alphanumeric characters beginning with "T" • six alphanumeric characters beginning with "EM", "UC", or "WC" • six alphanumeric characters ending with "EM", "UC", "HM", "T", "W", or "WC" • four alphanumeric characters beginning with "W" • seven alphanumeric characters beginning with a six digit number ending with "W" • seven alphanumeric characters beginning with "EM", "UC", or "WC"
<i>Examples</i>	834567 3456789	07L3A0102 075432-02 575432-2 053456T02	TR3A01 EM05JA KB12EM W47A 786534W EMR3A11
<i>Melt Source</i>	USA	USA	USA

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